



Pattern Design PLC Software Version is: 9A

File Graphs Back-Up Database Send To Lane Machine Read From Lane Machine Keypad Help About KOSI

# PATTERN DESIGN

Pattern Name:

Select Pattern:

Start Cleaning:  Pattern Distance:

Oil Only(0) Dust(1):  Oil /Board:

Starting Reverse Distance:

Clear Forward Screen

	Start	Stop	Loads	Speed	Crossed	Start	End	Feet	T Oil
1	2L	2R	4	18	148	0	7.60	7.6	5920
2	2L	2R	3	18	111	7.60	15.20	7.6	4440
3	3L	3R	1	18	35	15.20	17.70	2.5	1400
4	4L	5R	1	22	32	17.70	20.80	3.1	1280
5	5L	6R	1	26	30	20.80	24.40	3.6	1200
6	6L	9R	1	26	26	24.40	28.00	3.6	1040
7	10L	10R	1	26	21	28.00	31.60	3.6	840
8	2L	2R	0	26	0	31.60	42.00	10.4	0
9									
10									
11									
12									
13									
14									
15									

Clear Reverse Screen

	Start	Stop	Loads	Speed	Crossed	Start	End	Feet	T Oil
1	2L	2R	0	22	0	42.00	20.00	-22.0	0
2	11L	11R	1	22	19	20.00	16.90	-3.1	760
3	8L	8R	1	22	25	16.90	13.80	-3.1	1000
4	4L	4R	2	18	66	13.80	8.70	-5.1	2640
5	2L	2R	2	18	74	8.70	3.60	-5.1	2960
6	2L	2R	0	18	0	3.60	0.00	-3.6	0
7									
8									
9									
10									
11									
12									
13									
14									
15									

Forward Oil Total	16.12	Total Oil Volume	23.48	Reverse Oil Total	7.36
Forward Total Boards Crossed	403	Total Boards Crossed	587	Reverse Total Boards Crossed	184





